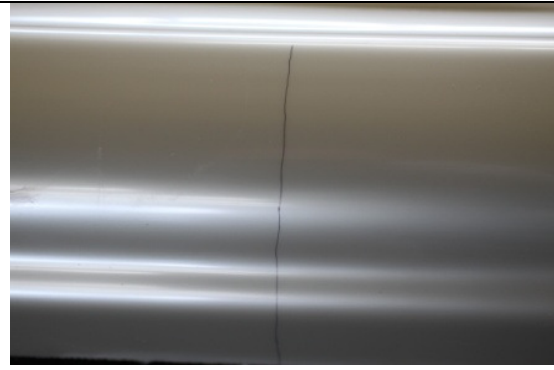
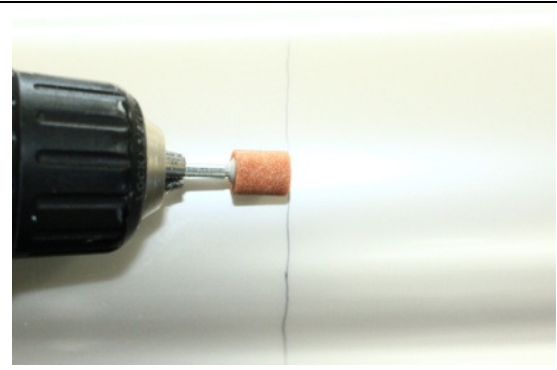



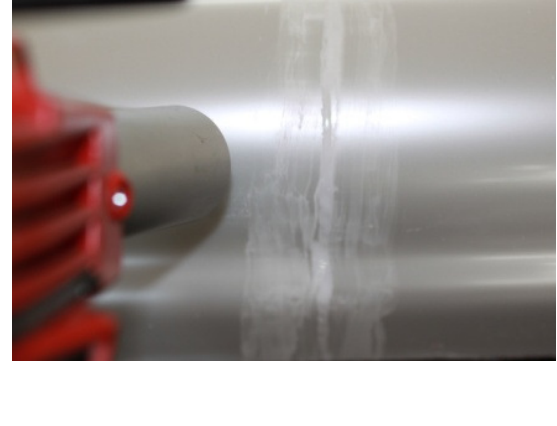

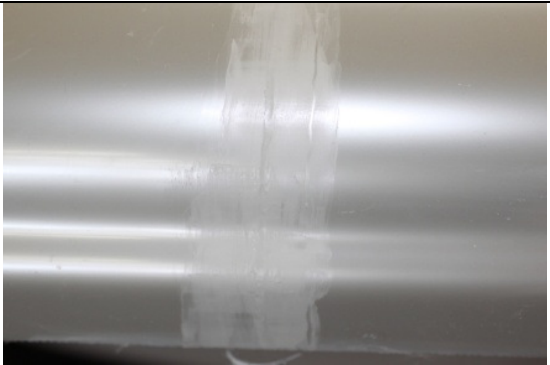
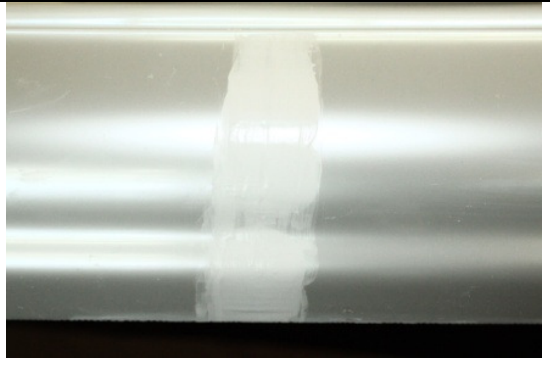

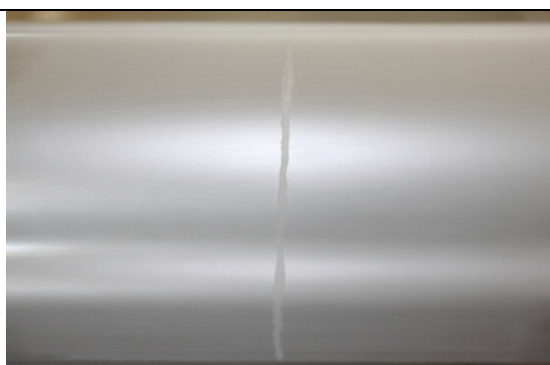
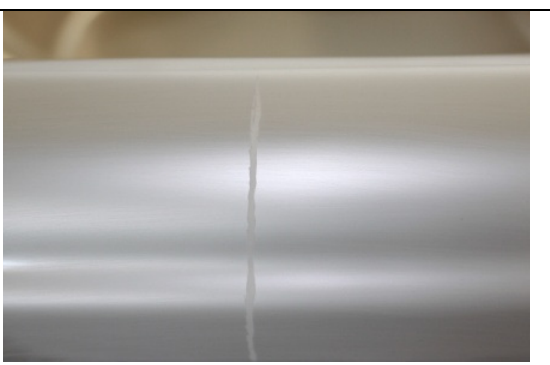


ACRYLIC FILLER REPAIR

	<p>Step 1:</p> <p>A bartop crack. Warning: Before doing this repair, if crack goes through the shell, a full bar crack repair from behind must be performed first.</p>		<p>Step 2:</p> <p>Using a variable speed drill and cutting stone to cut a V groove into the shell surface.</p>
	<p>Step 3:</p> <p>Here is the V groove cut into the shell surface.</p>		<p>Step 4:</p> <p>Mix ratio for Components A and B ½ oz. of Component A to 30 drops of Component B. Mix well for 30 seconds.</p>
	<p>Step 5:</p> <p>Apply the first acrylic filler coating to the shell surface with a flexible filler spreader.</p>		<p>Step 6:</p> <p>A heat gun can be used to warm up the surrounding area around the acrylic filler coating in the next 3 steps. Do not overheat as this may cause pin holes in the material.</p>

ACRYLIC FILLER REPAIR

	<p>Step 7:</p> <p>First layer of the acrylic filler coating: To test, press your fingernail into the coating to see if it is cured. If it moves, the coating is not cured.</p>		<p>Step 8:</p> <p>After the first layer of the coating has cured, apply the second coating of the acrylic filler.</p>
	<p>Step 9:</p> <p>After the second layer of the coating has cured, apply the third coating of the acrylic filler. This coat will be slightly over the rest of the surface when cured.</p>		<p>Step 10:</p> <p>After the third coating has cured, use 100 grit wet/dry sandpaper to sand the excess acrylic filler down to the shell surface.</p>
	<p>Step 11:</p> <p>Use 220 grit wet/dry sandpaper to remove the 100 grit-sanding scratches.</p>		<p>Step 12:</p> <p>Final step: Use 320 grit wet/dry sandpaper to remove all 220 grit-sanding scratches.</p>